

Universal Testing Machine



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Main Application

WDW Series is a new kind of electronic universal testing machine produced by TIME-Shijin Group, which adopts the most advanced and reliable load frame structure of ball screw electric mechanical universal testing machine of the world. The driving system adopts AC servo timing system and motor from Panasonic Co. Ltd. of Japan. The PC controlling system is able to realize the close-loop control of the parameters such as loading force, specimen deformation, and crosshead stroke etc. The system realizes the screen display, online diagram drawing, testing curve changing, fold curve collation and auto analysis of test results, creation of test report. Especially, the application of the control mode can be manual control or computer programming control which makes the cyclic tests become available.



Main Technical Specifications:

Capacity (kN) 600	DW-600/500	WDW-300E 300 600 within the 2%-10	≤±0 Single / Doub 16µm/300r 00% full range of t 0.00 <±1% (accura	ole test space mm E level the extensometer 1mm cy level±0.5%) e max load force	50 3 250 ε	NDW-30/20/10 30/20/10 30 €0.5%)	WDW-5E/2E/E7 5/2/1 30 2%-100% Single			
Load frame Stiffness (kN/mm) 100 Load range Accuracy of test load Test Space Precision of Ball Screws Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure	000	600	400 .4%-100% of ≤±0 Single / Dout 16µm/300r 00% full range of t 0.00 <±1% (accurat 1/200000 of the 2%-10	300 the max load .5% ole test space mm E level the extensometer 1mm cy level±0.5%) e max load force	250 ε	30	30 2%-100%			
Load range Accuracy of test load Test Space Precision of Ball Screws Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure			.4%-100% of ≤±0 Single / Dout 16µm/300r 00% full range of t 0.00 <±1% (accurat 1/200000 of the 2%-10	the max load .5% ole test space mm E level the extensometer 1mm cy level±0.5%) e max load force			2%-100%			
Accuracy of test load Test Space Precision of Ball Screws Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure	<±1%	within the 2%-10	≤±0 Single / Doub 16µm/300n 00% full range of t 0.00 <±1% (accurat 1/200000 of the 2%-10	.5% ole test space mm E level the extensometer 1mm cy level±0.5%) e max load force	· (accuracy level	±0.5%)				
Test Space Precision of Ball Screws Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure	<±1%	within the 2%-10	Single / Doub 16µm/300r 00% full range of f 0.00 <±1% (accurat 1/200000 of the 2%-10	ole test space mm E level the extensometer 1mm cy level±0.5%) e max load force	(accuracy level s	£0.5%)	Single			
Precision of Ball Screws Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure	<±1%	within the 2%-10	16μm/300r 00% full range of t 0.00 <±1% (accurat 1/200000 of the 2%-10	mm E level the extensometer 1mm cy level±0.5%) e max load force	· (accuracy level±	£0.5%)				
Accuracy of deformation Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure	<±1%	within the 2%-10	00% full range of 1 0.00 <±1% (accuration 1/200000 of the 2%-10	the extensometer 1mm cy level±0.5%) e max load force	(accuracy level s	£0.5%)				
Crosshead stroke accuracy Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure			0.00 <±1% (accurat 1/200000 of the 2%-10	1mm cy level±0.5%) e max load force						
Accuracy of indication value of test load Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure			<±1% (accurated accurated accurated accurated accurate ac	cy level±0.5%) e max load force						
Resolution of load Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure			1/200000 of the 2%-10	max load force						
Scope of deformation measure Accuracy Indication of deformation Scope of deformation measure			2%-10							
Accuracy Indication of deformation Scope of deformation measure				0% FN						
Scope of deformation measure			within ±1% of i							
 Resolution of crosshead stroke 			10mm-800mm							
<u> </u>	0.001mm									
Adjustment scope of test speed under	nder 0.005-5%FN/S									
Load control mode	uracy of test speed under Load control mode									
Accuracy of test speed under Load	racy of test speed under Load Test Speed<0.05%FN/s,within the ±2% of the preset value; Test Speed≥0.05%FN/s,									
control mode	within the ±0.5% of the preset value									
Adjustment Scope of deformation rate	0.005-5%FN/S									
Accuracy of deformation rate	Test Speed<0.05%FN/s,within the ±2% of the preset value,									
	while Test Speed≥0.05%FN/s,within the ±0.5% of the preset value									
Adjustment scope of stroke speed 0.0	0.005mm/min- 0.005mm/min-500mm/min									
300	00mm/min									
Accuracy of stroke speed	Test speed<0.01mm/min, within the ±1.0% of preset value, while test speed≥0.01mm/min,									
	within the ±2% of the preset value									
Scope of the consistent load deformation	0.5%-100%FN/s									
and displacement control										
Accuracy of the consistent load	value≥10%FN, within the ±0.1% of preset value;									
deformation and displacement control	preset value<10%FN, within the ±1% of preset value									
Length of the test space without jaws(mm) 66	600	600	600	600	600	800	700			
Width of the test space(mm)	500	600	600	600	575	370	400			
Dimension(mm)	1150x770x2817	1100x770x2817	1100x770x2685	1010x750x2225		686x525x1880	610x4			
	2800		1100	1100	700	250	100			
Power Supply	AC380v±10%, 50/60Hz, Three-phase Five-wire AC220v±10%, 50/60Hz									
	5 5 3 1.5 1.5 0.75					0.4				
Type of machine	Floor Type						<u>I</u>			

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WAW Series Servo Hydraulic Universal Testing Machine

Main Application

WAW Series machine, compared with a ball screw type electric mechanical bUTM, is adopting oil hydraulic power to push the piston in the oil cylinder to provide loading force. Therefore it is very suitable for making test to different metal or nonmetal materials under high toughness and hardness against extreme big loading force. By using oil pressure transducer and photoelectric encoder, the computer is timely collecting the testing parameters like loading force, stroke etc. The servo system will provide on line close loop control and constant parameters control. The test software is able to create customized testing methods and setup testing report in only a few steps. WAW series is widely used in different inspection department, engineering area, universities and institutes.



Features:

- · Full computer controlled testing process
- Adopt oil-hydraulic automatic clamps which can be operated from separate control box
- Wedge tension jaw processed by advanced technology; Increase the stiffness of crosshead under high load and High intensity tests
- Powerful multifunctional control software will provide more testing methods to meet ASTM, ISO and other testing Standards
- · Report Guide will create your testing report in only three steps
- · Programable testing software makes LCF testing or cyclic testing become available
- Overload protection will secure operators

Specifications	WAW-300C	WAW-500C	WAW-600C	WAW-1000A	WAW-1000C	WAW-1000D	WAW-2000A
• Max. capacity (kN)	300	500	600	1000	1000	1000	2000
Relative error of reading	≤±1%	≤±1% ≤±1% ≤±1%		≤±1%	≤±1%	≤±1%	≤±1%
Measuring range	2%-100% of FS	2%-100% of FS	2%-100% of FS	2%-100% of FS	2%-100% of FS	2%-100% of FS	2%-100% of FS
Clamping method	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic
Round specimen clamping range (mm)	Ф10-Ф32	Ф13-Ф40	Ф13-Ф40	Ф13-Ф60	Ф12-Ф60	Ф13-Ф60	Ф15-Ф70
Flat specimen clamping range (mm)	0-15	0-30	0-30	0-40	0-55	0-40	0-50
Flat specimen clamping width (mm)	76	80	80	125	70	125	140
Max. tension test space (mm)	600	600	600	780	600	600	850
Max. compression test space (mm)	500	500	500	650	500	470	720
Load frame dimension	1000 x 600 x	1180 x 750 x	1180 x 750 x	1255 x 660 x	1200 x 780 x	1100 x 960x	1510 x 1040 x
	2330	2633	2633	3900	2850	2510	4700
Motor power (kW)	3.8	4.1	4.1	2.3	6	2.1	9.2
Load frame weight (kg)	2300	3000	3000	5000	4270	5000	10400
Column clearance (mm)	530	650	650	675	650	565	900
Compression platen size (mm)	Ф125	Φ125	Ф125	204 x 204	Ф160	204 x 204	204 x 204
• Span of bending rollers (mm)	350	600	600	1000	800	800	1000
Width of bending rollers (mm)	140	140	140	140	140	140	140
Allowable camber (mm)	100	100	100	150	150	150	190
• Max. piston stroke (mm)	ton stroke (mm) 250 250 250		250	250	250	250	250
 Max. piston speed (mm/min) 	(mm/min) Approx. 70 Approx. 80 Approx. 80		Approx. 80	Approx. 50	Approx. 50	Approx. 50	Approx. 50
Max. crosshead speed (mm/min)	Approx. 120	Approx. 150	Approx. 150	Approx 150	Approx 150	Approx 150	Approx. 200
Power supply 380V, 50/60Hz, 3-Phase							

Main Technical Specifications:



Main Application

WEW Series machine is adopting oil hydraulic power to push the piston in the oil cylinder to provide loading force. It is very suitable for making test to different metal or nonmetal materials under high toughness and hardness against extreme big loading force. By using load transducer and photoelectric encoder, the computer is timely collecting the testing parameters like loading force, stroke etc. This machine is adopting manual control mode and computer collecting and displaying methods to process the testing parameters. The software based on Windows system is able to make automatic calculating of test results, i.e. tensile strength, up / low yield strength, Non proportional stress point etc. Report creation function makes it is very simple to make testing report in needed format. This machine is widely used in different areas and facilities.

Features:

- Full computer displayed of testing process.
- · Manual loading speed will meet your appropriate testing speed.
- Adopt manual / oil-hydraulic automatic clamps which can be operated from separate control box.
- Timely control software will provide accurate record of testing process.
- Report guide will create your testing report very simply.
- Overload protection will secure operators.



Main Technical Specifications:

Specifications	WEW-300C	WEW-300D	WEW-600C	WEW-600D	WEW-1000A	WEW-1000C	WEW-1000D	WEW-2000A	
• Max. capacity (kN)	300	300	600	600	1000	1000	1000	2000	
Relative error of reading	≤±1%								
Measuring range	2%-100% of FS								
Clamping method	Hydraulic clamping								
• Round specimen clamping range (mm)	Ф10-Ф32	Ф10-Ф32	Ф13-Ф40	Ф13-Ф40	Ф13-Ф60	Ф12-Ф60	Ф13-Ф60	Φ15-Φ70	
Flat specimen clamping range (mm)	0-15	0-15	0-30	0-30	0-40	0-55	0-40	0-50	
Flat specimen clamping width (mm)	76	80	80	80	125	70	125	140	
Max. tension test space (mm)	600	650	600	600	780	600	600	850	
Max. compression test space (mm)	500	550	500	500	650	500	470	720	
Load frame dimension	1000 x 600 x	840 x620 x	1180 x 750 x	1180 x 750 x	1255 x 660 x	1200 x 780 x	1100 x 960 x	1510 x 1040 x	
	2330	2210	2633	2633	3900	2850	2510	4700	
Motor power (kW)	2.3	2.1	2.6	2.6	2.3	4.5	2.1	5.2	
Load frame weight (kg)	2300	1600	3000	3000	5000	4270	5000	10400	
Column clearance (mm)	530	520	650	650	675	650	565	900	
Compression platen size (mm)	Ф125	Φ160	Φ125	Φ125	204 x 204	Ф160	204 x 204	204 x 204	
Span of bending rollers (mm)	350	240	600	600	1000	800	800	1000	
Width of bending rollers (mm)	140	140	140	140	140	140	140	140	
Allowable camber (mm)	100	100	100	100	150	150	150	190	
Max. piston stroke (mm)	250	200	250	250	250	250	250	250	
Max. piston speed (mm/min)	Approx. 70	Approx. 70	Approx. 70	Approx. 70	Approx. 50	Approx. 50	Approx. 50	Approx. 50	
Max. crosshead speed (mm/min)	Approx. 120	Approx. 160	Approx. 150	Approx. 150	Approx 150	Approx 150	Approx 150	Approx. 150	